

Ultrasonic Gas Flowmeters for Permanent Installation in Hazardous Areas

Especially designed for the stationary use in hazard areas (ATEX Zone 1 and 2)

Features

- Non-invasive measurement using the clamp-on method for precise bi-directional, highly dynamic flow measurement
- All stainless steel and seawater resistant FLUXUS G801 is ATEX certified and thus suited for offshore applications
- ATEX certified FLUXUS G800 is presented in a flame-proof housing (IP 66) and can be operated by a magnet pen without opening the housing
- Automatic loading of calibration data and transducer detection, reduces set-up times and provides precise, long-term stable results
- Proven clamp-on method; transducers are certified for ATEX zone 1 and available for a wide range of rated diameters (DN 30...1600) and temperatures in the range of -40...+140 °C; resistant to dust and humidity
- Measurement is unaffected by gas density, viscosity and composition, dust, humidity, temperature or pressure
- User-friendly design
- Transducers for the use in ATEX zone 1 and 2 as well as for FM Div. 2 available

Applications

- Designed for industrial use in harsh environments, in gas processing and natural gas extraction, chemical industry and in the petroleum industry. Practical applications:
 - Measurement on natural gas pipelines and in natural gas storage installations
 - Measurement of synthesized gas and injection gas
 - Measurement for the gas supply industry



FLUXUS G800



FLUXUS G801



Measurement with explosion proof transducers

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Function

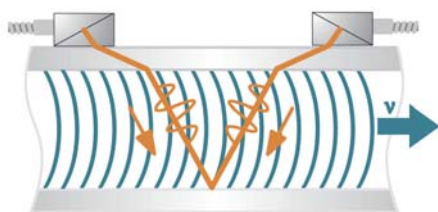
Measuring Principle

For the flow measurement of the medium, ultrasonic signals are used, employing the transit time difference principle. Ultrasonic signals are emitted by a transducer installed on one side of a pipe, reflected on the opposite side and received by a second transducer. These signals are emitted alternatively in flow direction and against it.

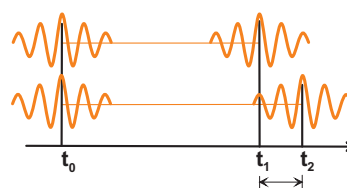
As the medium in which the signals propagate is flowing, the transit time of the ultrasonic signals in flow direction is shorter than against the flow direction.

The transit time difference Δt is measured and allows to determine the average flow velocity on the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area average of the flow velocity, which is proportional to the volume flow.

The received ultrasonic signals will be checked for their usefulness for the measurement and the plausibility of the measured values will be evaluated. The complete measuring cycle is controlled by the integrated microprocessors. Disturbance signals will be eliminated by statistical signal processing.



Path of the ultrasonic signal



Transit time difference Δt

Calculation of the Volume Flow

$$Q = k_{Re} \cdot A \cdot k_{\alpha} \cdot \Delta t / (2 \cdot t_t)$$

with:

Q - volume flow

k_{Re} - fluid mechanics correction factor

A - cross-sectional area of the pipe

k_{α} - flowmeter constant

Δt - transit time difference

t_t - transit time of the medium

Number of Sound Paths

The number of sound paths is the number of transits of the ultrasonic signals through the medium in the pipe.

reflection mode: number of sound paths = even, the transducers are mounted on the same side of the pipe, correct positioning of the transducers easier

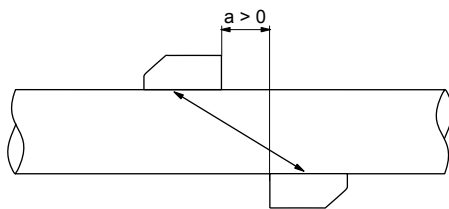
diagonal mode: number of sound paths = odd, the transducers are mounted on opposite sides of the pipe

The mode to be used depends on the application. If the number of sound paths is increased, the accuracy of the measurement will be better, but the signal attenuation is increased.

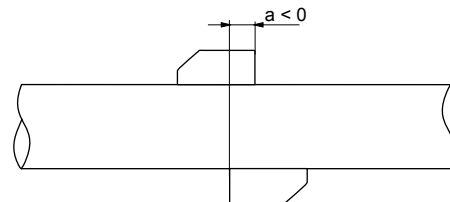
In case of a high signal attenuation by medium, pipe and coatings, diagonal mode with 1 sound path will be used.

The optimum number of sound paths for the parameters of the application will be determined automatically by the flowmeter

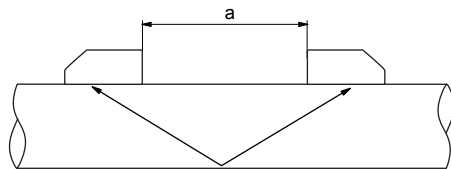
As the transducers can be mounted with the transducer mounting fixture (option) in reflection mode or diagonal mode the number of sound paths can be adjusted optimally to the application.



Diagonal mode, 1 sound path



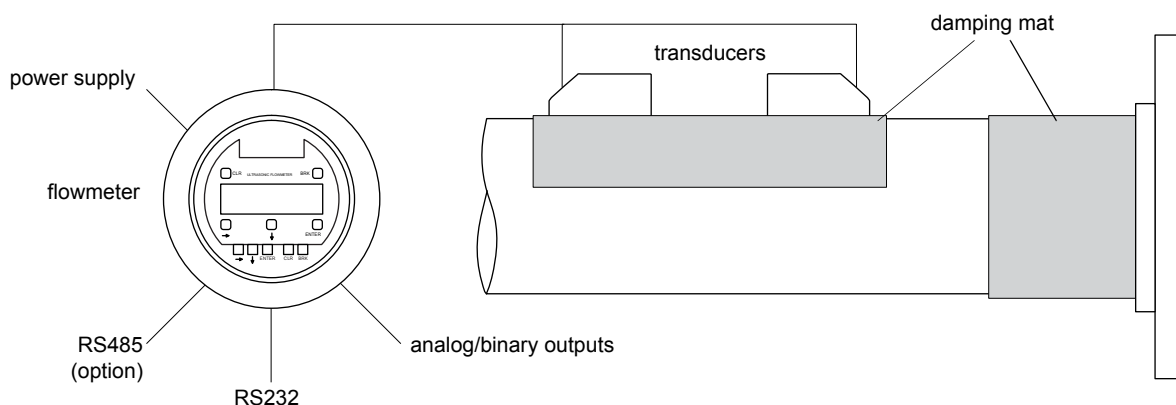
Diagonal mode, 1 sound path, negative transducer distance



Reflex mode, 2 sound paths

a - transducer distance

Typical Measurement Setup



Example for a gas flow measurement in reflection mode with FLUXUS G801 with standard volume flow output

Standard Volume Flow

The standard volume flow of the medium can be selected as physical quantity to be measured. It will be calculated internally by:

$$V_N = V \cdot p/p_N \cdot T_N/T \cdot 1/K$$

with:

- V_N - standard volume flow
- V - operational volume flow
- p_N - standard pressure (absolute value)
- p - operational pressure (absolute value)
- T_N - standard temperature in K
- T - operational temperature in K
- K - gas compressibility factor



The operational pressure p and the operational temperature T of the medium will be entered directly as fixed values into the flowmeter.

The gas compressibility factor K will be entered in the flowmeter:

- as fixed value or
- as approximation according to e.g. AGA8 or GERG

Flowmeter

Technical Data

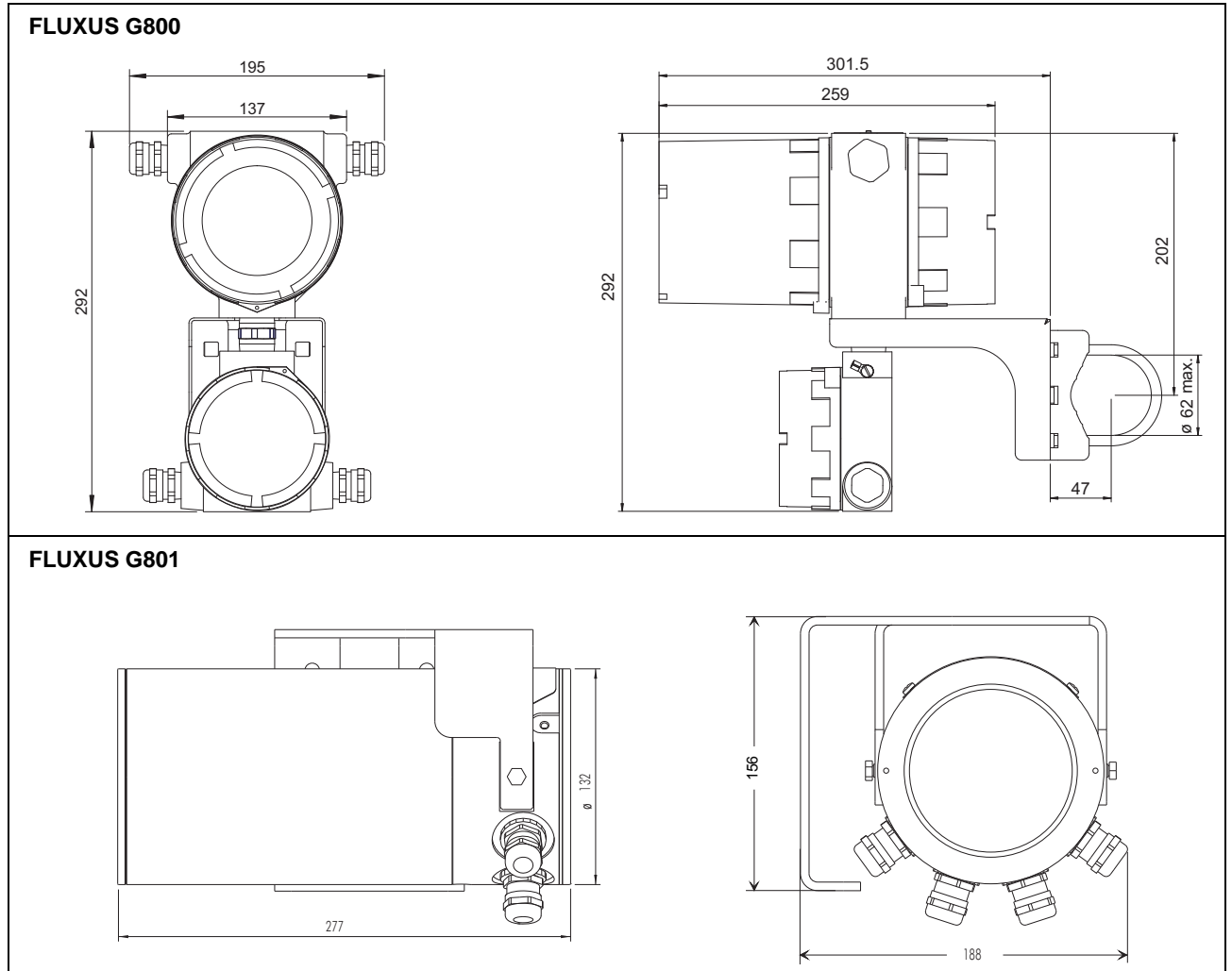
FLUXUS	G800 G800L G800P G800LP	G800C24 G800LC24	G801 G801P	G801C24
design	explosion proof field device		explosion proof offshore device	
				
measurement				
measuring principle	transit time difference correlation principle			
flow velocity	0.01...35 m/s, pipe diameter dependent			
repeatability	0.15 % of reading ±0.01 m/s			
accuracy				
- volume flow	± 1...3 % of reading ± 0.01 m/s depending on application ± 0.5 % of reading ± 0.01 m/s with field calibration			
medium	gases with a ratio of the characteristic acoustic impedances of pipe wall and gas < 3000, e.g. nitrogen, air, oxygen, hydrogen, argon, helium, ethylene, propane			
flowmeter				
power supply	100...240 V/50...60 Hz or 20...32 V DC oron request: 11...16 V DC	24 V DC ±10 %	100...240 V/50...60 Hz or 20...32 V DC oron request: 11...16 V DC	24 V DC ±10 %
power consumption	< 15 W	< 4 W	< 15 W	< 4 W
number of flow measuring channels	1, option: 2			
signal damping	0...100 s, adjustable			
measuring cycle (1 channel)	100...1000 Hz			
response time	1 s (1 channel), option: 70 ms			
material	cast aluminum G800, G800P: powder coated G800L, G800LP: 4 special coatings		stainless steel 316Ti (1.4571)	
degree of protection according to EN 60529	IP 66			
dimensions	see dimensional drawing			
weight	6 kg		8.5 kg	
fixation	wall mounting, option: 2 " pipe mounting			
operating temperature	-20...+60 °C		-20...+50 °C	
display	2 x 16 characters, dot matrix, backlit			
menu language	English, German, French, Dutch, Spanish			

FLUXUS	G800 G800L G800P G800LP	G800C24 G800LC24	G801 G801P	G801C24
explosion protection				
ATEX zone marking	1	1	1	1
certification	G800: CE 0044; II 2G Ex de IIC T6 T _a -20...+60 °C G800L: CE 0044; II 2G Ex de IIB T6 T _a -20...+60 °C G800P: CE 0044; II 2G Ex de IIC T4 T _a -20...+60 °C G800LP: CE 0044; II 2G Ex de IIB T4 T _a -20...+60 °C	G800C24: CE 0044; II 2G Ex de [ib] IIC T4 T _a -20...+50 °C G800LC24: CE 0044; II 2G Ex de [ib] IIB T4 T _a -20...+50 °C	G801: CE 0044; II 2G Ex de IIC T6 T _a -20...+50 °C G801P: CE 0044; II 2G Ex de IIC T4 T _a -20...+50 °C	CE 0044; II 2G Ex de [ib] IIC T4 T _a -20...+50 °C
type of protection	IBExU01ATEX1064 electronics enclosure: flameproof enclosure connection enclosure: increased safety	IBExU01ATEX1064 electronics enclosure: flameproof enclosure connection enclosure: increased safety output circuits: intrinsic safety	IBExU05ATEX1078 electronics enclosure: flameproof enclosure connection enclosure: increased safety	IBExU05ATEX1078 electronics enclosure: flameproof enclosure connection enclosure: increased safety output circuits: intrinsic safety
measuring functions				
physical quantities	operational volume flow, standard volume flow, mass flow, flow velocity			
totalizers	volume, mass			
calculation functions	average, difference, sum			
data logger				
loggable values	all physical quantities and totalized values			
capacity	> 100 000 measured values			
communication				
interface	- process integration: option: RS485 (Modbus, emitter) - diagnosis: RS232 ¹	- diagnosis: RS232 ¹	- process integration: option: RS485 (Modbus, emitter) - diagnosis: RS232 ¹	- diagnosis: RS232 ¹
serial data kit (option)				
software (all Windows™ versions)	- FluxData: download of measured data, graphical presentation, conversion to other formats (e.g. for Excel™) - FluxKoeff: creating medium data sets			
cable	RS232 ¹			
adapter	RS232 - USB ¹			

¹ connection of the interface RS232 outside of explosive atmosphere (housing cover open)

FLUXUS	G800 G800L G800P G800LP	G800C24 G800LC24	G801 G801P	G801C24
outputs (option)				
The outputs are galvanically isolated from the flowmeter.				
current output				
number	1, option: additionally 1	1	1, option: additionally 1	1
range	0/4...20 mA	4...20 mA	0/4...20 mA	4...20 mA
accuracy	0.1 % of reading ±15 µA	0.1 % of reading ±15 µA	0.1 % of reading ±15 µA	0.1 % of reading ±15 µA
active output	$R_{ext} < 500 \Omega$	-	$R_{ext} < 500 \Omega$	-
passive output	G800P, G800LP: $U_{ext} = 4...26.4 V$, dependent on R_{ext} $R_{ext} < 1 k\Omega$	$U_i = 26.4 V$ $P_i = 0.7 W$	G801P: $U_{ext} = 4...26.4 V$, dependent on R_{ext} $R_{ext} < 1 k\Omega$	$U_i = 26.4 V$ $P_i = 0.7 W$
binary output				
number	1 OC option: additionally 1 OC and max. 2 relay OR max. 3 OC	1	1 OC option: additionally 1 OC and max. 2 relay OR max. 3 OC	1
Reed relay	48 V/0.25 A	-	48 V/0.25 A	-
open collector (OC)	24 V/4 mA	-	24 V/4 mA	-
passive output	-	$U_i = 26.4 V$ $P_i = 0.7 W$	-	$U_i = 26.4 V$ $P_i = 0.7 W$
binary output as alarm output - functions	limit, change of flow direction or error	limit, change of flow direction or error	limit, change of flow direction or error	limit, change of flow direction or error
binary output as pulse output - pulse value	0.01...1000 units	0.01...1000 units	0.01...1000 units	0.01...1000 units
- pulse width	1...1000 ms	1...1000 ms	1...1000 ms	1...1000 ms

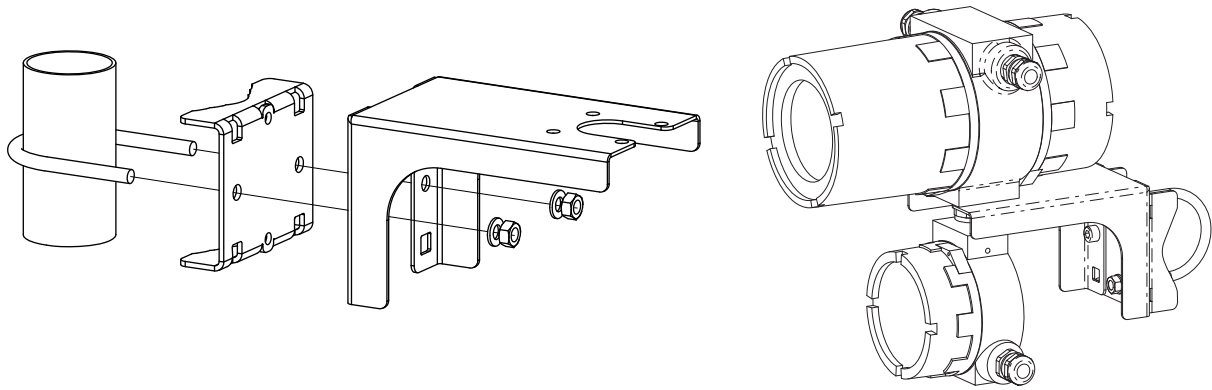
Dimensions and Fixation



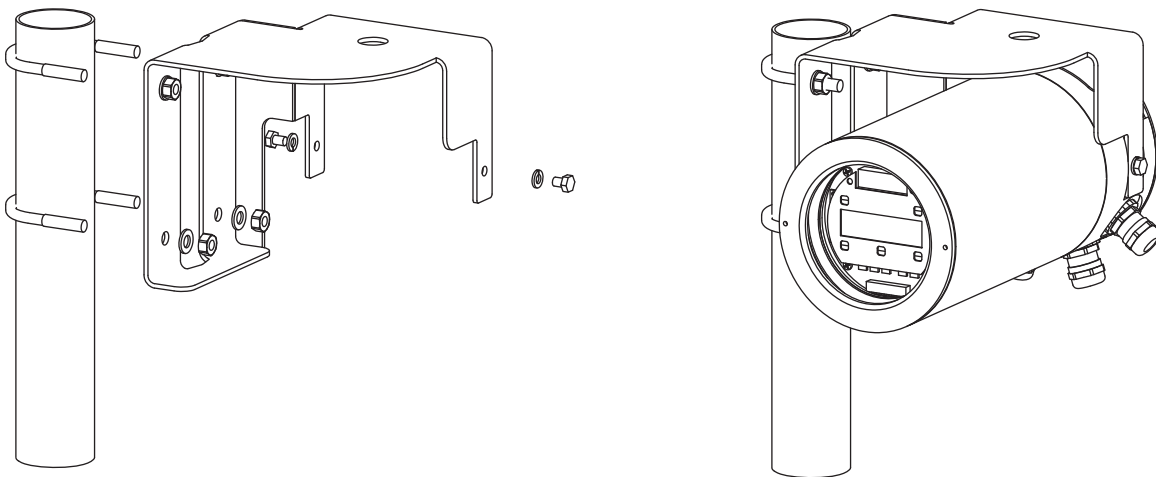
in mm

Wall and 2 " Pipe Mounting Kit

FLUXUS G800

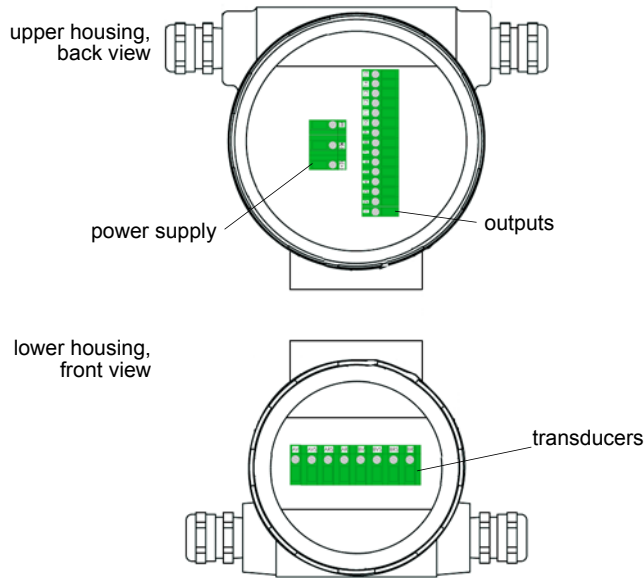


FLUXUS G801

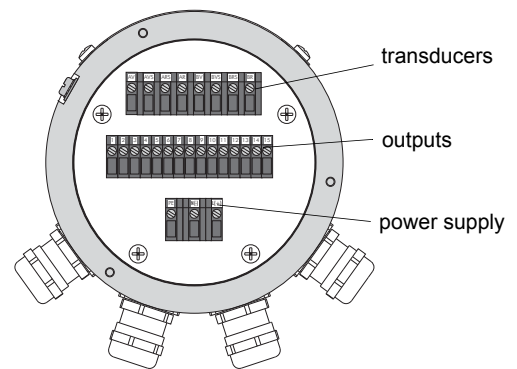


Terminal Assignment

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power supply (terminal strip KL1)			
AC		DC	
terminal	connection	terminal	connection
PE	earth		
N	neutral	L+	+
L1	phase	L-	-

transducers (terminal strip KL3)			
measuring channel A		measuring channel B	
terminal	connection	terminal	connection
AV	signal	BV	signal
AVS	shield	BVS	shield
ARS	shield	BRS	shield
AR	signal	BR	signal

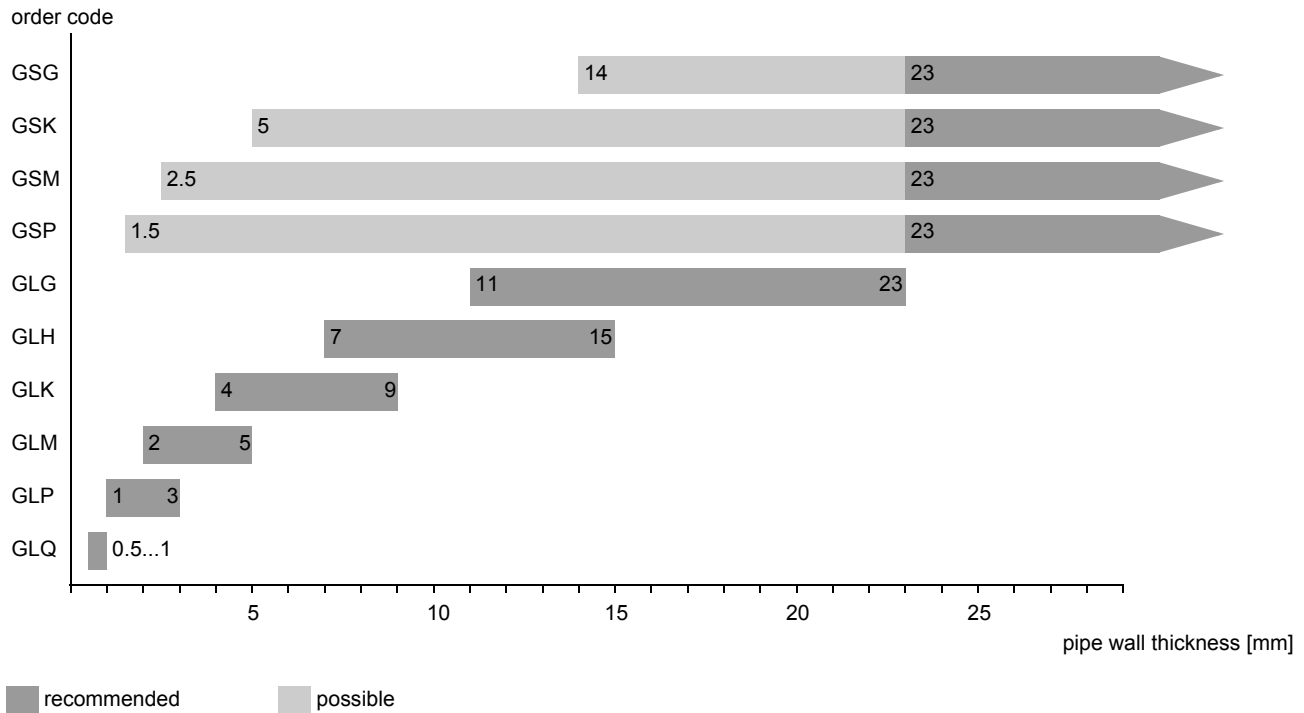
outputs (terminal strip KL2)	
terminal	connection
1(-), 2(+)	current output I1
3(-), 4(+)	current output I2 (option)
5(-), 6(+)	binary output B1 (open collector)
7(-), 8(+)	binary output B2 (open collector, option)
9(a), 10(b)	binary output B2 (Reed relay, option)
11(a), 12(b)	binary output B2 (Reed relay, option)
13(B-), 14(A+)	RS485 (option)

Transducers

Transducer Selection

Step 1:

pipe wall thickness ≤ 23 mm: Lamb wave transducers
 pipe wall thickness > 23 mm: shear wave transducers

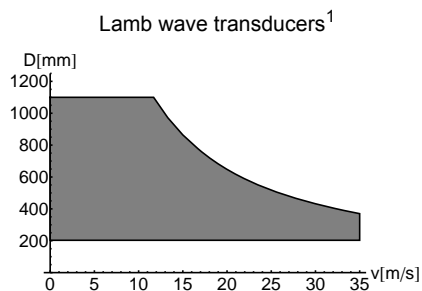


Step 2:

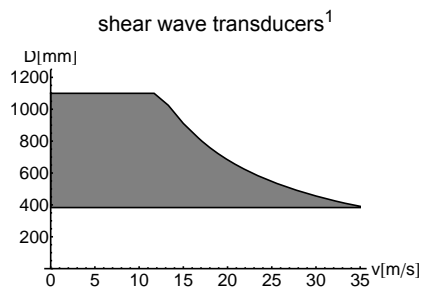
outer pipe diameter D dependent on the flow velocity v of the medium in the pipe

The transducers are selected from the characteristics (see next page). Lamb wave transducers are selected from the left column, shear wave transducers from the right column.

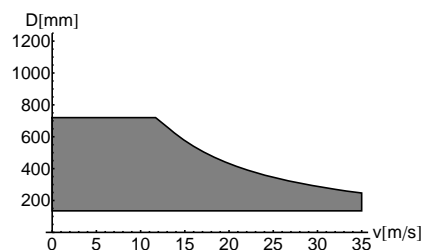
Lamb wave transducers: If the values D and v are not in the range, diagonal mode with 1 sound path may be used, i.e. the same characteristics can be used with doubling the outer pipe diameters. If the values are still not in the range, shear waves transducers regarding the pipe wall thickness have to be selected in step 1.



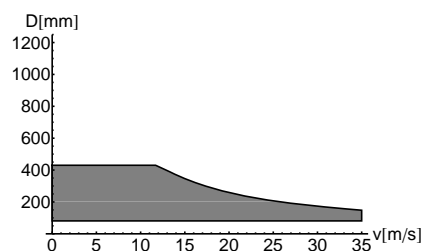
GLG



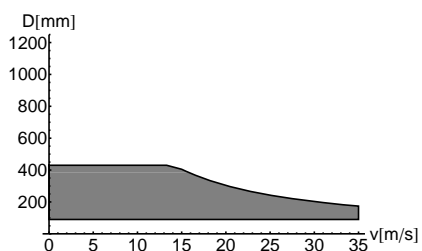
GSG



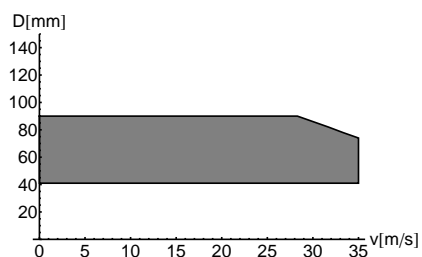
GLH



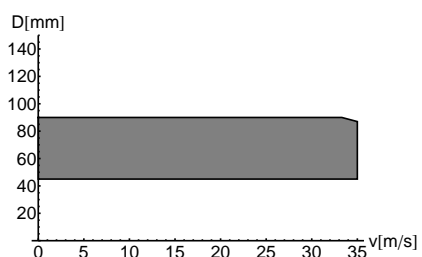
GLK



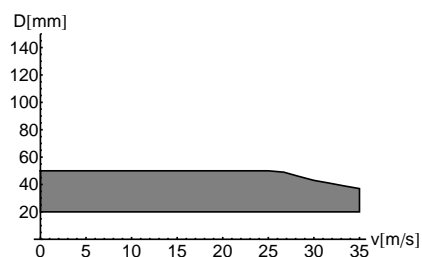
GSK



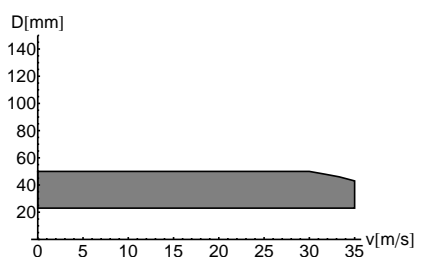
GLM



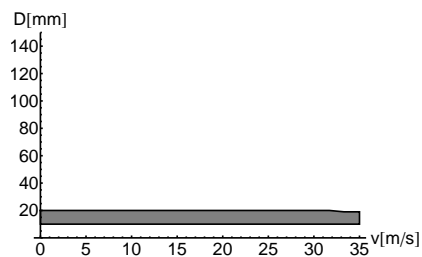
GSM



GLP



GSP



GLQ

¹ outer pipe diameter and max. flow velocity for a typical application with natural gas, N₂, O₂ in reflection mode with 2 sound paths (Lamb wave transducers)/1 sound path (shear wave transducers)

Step 3:

min. medium pressure

Lamb wave transducers			
order code	medium pressure [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GLG	15	10	1
GLH	15	10	1
GLK	15 (> DN 120) 10 (< DN 120)	10 (> DN 120) 5 (< DN 120)	1
GLM	10 (> DN 60) 5 (< DN 60)	-	-
GLP	10 (> DN 35) 5 (< DN 35)	-	-
GLQ	10 (> DN 15) 5 (< DN 15)	-	-

shear wave transducers			
order code	medium pressure [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GSG	30	20	1
GSK	30	20	1
GSM	30	20	1
GSP	30	20	1

Examples

step						
1	selected transducer	mm	12 GLG or GLH	12 GLG or GLH	12 GLG or GLH	30 GS
2	outer pipe diameter max. flow velocity selected transducer	mm m/s	800 15 GLG	600 15 GLG or GLH	800 30 values not in the range of the characteristics, but by using diagonal mode with 1 sound path, the outer pipe diameter in the characteristics is doubled: GLG	300 15 GSK
3	min. medium pressure selected transducer	bar	17 GLG	17 GLG or GLH influence of noise is reduced with increased transducer frequency, thus recommended: GLH	17 GLG	35 GSK

Step 4:

for determination of character 4...11 of the transducer order code (temperature, explosion protection, connection system, extension cable) see page 15

Step 5:

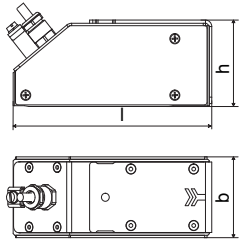
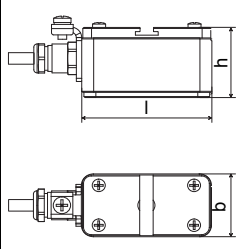
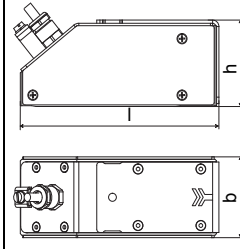
for the technical data of the selected transducer see page 16 et seqq.

Order Code Key for Transducers

1, 2	3	4	5, 6	7, 8	9...11	no. of character	
transducer model	transducer frequency	-	temperature	explosion protection	connection system	-	extension cable
description							
GL		set of ultrasonic flow transducers for gas measurement, Lamb wave					
GS		set of ultrasonic flow transducers for gas measurement, shear wave					
	G	0.2 MHz					
	H	0.3 MHz (Lamb wave only)					
	K	0.5 MHz					
	M	1 MHz					
	P	2 MHz					
	Q	4 MHz (Lamb wave only)					
		N	normal temperature range				
			A1	ATEX zone 1 (with connection system TS)			
				TS	direct connection or connection via junction box		
						XXX	cable length in m, for max. length of extension cable see page 25 connection system TS: 0 m: without junction box > 0 m: with junction box JB01 (ATEX zone 1)
example							
GL	K	-	N	A1	TS	-	030
Lamb wave transducer 0.5 MHz, normal temperature range, for ATEX zone 1, connection system TS with junction box JB01 and 30 m extension cable							
		-				-	

Technical Data

Shear Wave Transducers (for ATEX zone 1)

technical type		GDK1N31	GDM1N31	GDG1N31
order code		GSK-NA1TS	GSM-NA1TS	GSG-NA1TS
transducer frequency	MHz	0.5	1	0.2
medium pressure¹				
min. extended min.	bar bar	20 metal pipe: 30 plastic pipe: 1	20 metal pipe: 30 plastic pipe: 1	20 metal pipe: 30 plastic pipe: 1
outer pipe diameter²				
min. extended	mm	70	30	250
min. recommended	mm	80	40	380
max. recommended	mm	500	80	810
max. extended	mm	720	120	1100
pipe wall thickness				
min.	mm	5	2.5	14
max.	mm	-	-	-
material				
housing		PEEK with stainless steel cap304 (1.4301)	stainless steel 316 Ti (1.4571)	PEEK with stainless steel cap304 (1.4301)
contact surface		PEEK	PEEK	PEEK
degree of protection according to EN 60529		IP 65	IP 65	IP 65
transducer cable				
type		2549	2549	2549
length	m	5	4	5
dimensions				
length l	mm	126.5	60	129.5
width b	mm	50	30	50
height h	mm	53.5	33.5	64
dimensional drawing				
operating temperature				
min.	°C	-40	-40	-40
max.	°C	+130	+130	+130
explosion protection				
transducer		GSK-NA1TS	GSM-NA1TS	GSG-NA1TS
zone		1	1	1
explosion protection temperature				
min.	°C	-40	-20	-40
max.	°C	+180	+120	+180
marking		CE 0044; Ex II 2G Ex q II T6...T3 Ta -40...+180 °C Ex II 2D Ex tD A21 IP65 TX	CE 0044; Ex II 2G EEx m II T6...T4 Ta -20...+120 °C	CE 0044; Ex II 2G Ex q II T6...T3 Ta -40...+180 °C Ex II 2D Ex tD A21 IP65 TX
certification		IBExU04ATEX1011 X	IBExU98ATEX1012 X	IBExU04ATEX1011 X
type of protection		powder filling	encapsulation	powder filling
transducer shoe necessary		-	-	-

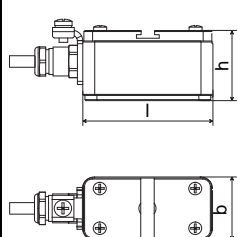
¹ depending on application, typical value for natural gas, N₂, compressed air

² shear wave transducers:

typical values for natural gas, N₂, O₂, pipe diameters for other gases on request

pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

Shear Wave Transducers (for ATEX zone 1)

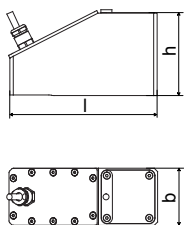
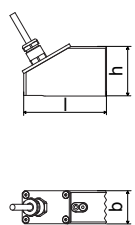
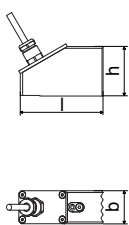
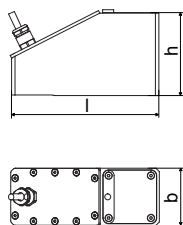
technical type	GDP1N31		
order code	GSP-NA1TS		
transducer frequency	MHz	2	
medium pressure¹			
min. extended	bar	20	
min.	bar	metal pipe: 30 plastic pipe: 1	
outer pipe diameter²			
min. extended	mm	15	
min. recommended	mm	20	
max. recommended	mm	40	
max. extended	mm	60	
pipe wall thickness			
min.	mm	1.5	
max.	mm	-	
material			
housing	stainless steel 316 Ti (1.4571)		
contact surface	PEEK		
degree of protection according to EN 60529	IP 65		
transducer cable			
type	2549		
length	m	4	
dimensions			
length l	mm	60	
width b	mm	30	
height h	mm	33.5	
dimensional drawing			
operating temperature			
min.	°C	-40	
max.	°C	+130	
explosion protection			
A T E X	transducer	GSP-NA1TS	
	zone	1	
	explosion protection temperature		
	min.	°C	-20
	max.	°C	+120
	marking	CE 0044; II 2G EEx m II T6...T4 Ta -20...+120 °C	
	certification	IBExU98ATEX1012 X	
	type of protection	encapsulation	
	transducer shoe necessary	-	

¹ depending on application, typical value for natural gas, N₂, compressed air

² shear wave transducers:

typical values for natural gas, N₂, O₂, pipe diameters for other gases on request
 pipe diameter min. recommended/max. recommended/extended: in diagonal mode and for a flow velocity of 15 m/s

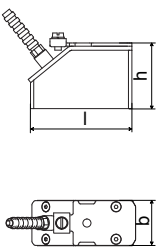
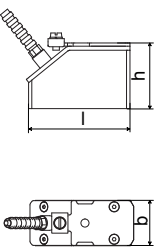
Shear Wave Transducers (for ATEX zone 1, IP 68)

technical type		GDK1L11	GDM2L11	GDP2L11	GDG1L11	
order code		GSK-NA1TS/IP68	GSM-NA1TS/IP68	GSP-NA1TS/IP68	GSG-NA1TS/IP68	
transducer frequency		MHz 0.5	1	2	0.2	
medium pressure¹						
min. extended min.		bar 20 metal pipe: 30 plastic pipe: 1	20 metal pipe: 30 plastic pipe: 1	20 metal pipe: 30 plastic pipe: 1	20 metal pipe: 30 plastic pipe: 1	
outer pipe diameter²						
min. extended		mm 70	30	15	250	
min. recommended		mm 80	40	20	380	
max. recommended		mm 500	80	40	810	
max. extended		mm 720	120	60	1100	
pipe wall thickness						
min.		mm 5	2.5	1.5	14	
max.		mm -	-	-	-	
material						
housing		PEEK with stainless steel cap316Ti (1.4571)	PEEK with stainless steel cap316Ti (1.4571)	PEEK with stainless steel cap316Ti (1.4571)	PEEK with stainless steel cap316Ti (1.4571)	
contact surface		PEEK	PEEK	PEEK	PEEK	
degree of protection according to EN 60529		IP 68	IP 68	IP 68	IP 68	
transducer cable						
type		2550	2550	2550	2550	
length		m 12	12	12	12	
dimensions						
length l		mm 128.5	70	70	128.5	
width b		mm 50	28	28	50	
height h		mm 72	42	42	75	
dimensional drawing						
operating temperature						
min.		°C -40	-40	-40	-40	
max.		°C +100	+100	+100	+100	
explosion protection						
transducer		GSK-NA1TS/IP68	GSM-NA1TS/IP68	GSP-NA1TS/IP68	GSG-NA1TS/IP68	
zone		1	1	1	1	
explosion protection temperature						
min.		°C -55	-55	-55	-55	
max.		°C +180	+180	+180	+180	
ATEX	marking		CE 0044; II 2G Ex q II T6...T3 Ta -55...+180 °C II 2D Ex tD A21 IP68 TX	CE 0044; II 2G Ex q II T6...T3 Ta -55...+180 °C II 2D Ex tD A21 IP68 TX	CE 0044; II 2G Ex q II T6...T3 Ta -55...+180 °C II 2D Ex tD A21 IP68 TX	CE 0044; II 2G Ex q II T6...T3 Ta -55...+180 °C II 2D Ex tD A21 IP68 TX
	certification		IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
	type of protection		powder filling	powder filling	powder filling	powder filling
	transducer shoe necessary		x	x	x	x

¹ depending on application, typical value for natural gas, N₂, compressed air

² shear wave transducers:
typical values for natural gas, N₂, O₂, pipe diameters for other gases on request
pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

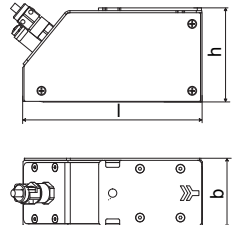
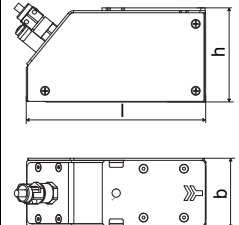
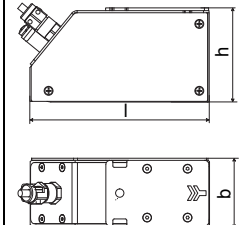
Shear Wave Transducers (for ATEX zone 1/2 (gas/dust), high temperature)

technical type		GDM2E85		GDP2E85	
order code		GSM-EA1TS		GSP-EA1TS	
transducer frequency		MHz	1		2
medium pressure¹					
min. extended min.		bar	20		20
		bar	metal pipe: 30 plastic pipe: 1		metal pipe: 30 plastic pipe: 1
outer pipe diameter²					
min. extended		mm	30		15
min. recommended		mm	40		20
max. recommended		mm	80		40
max. extended		mm	120		60
pipe wall thickness					
min.		mm	2.5		1.5
max.		mm	-		-
material					
housing			PI with stainless steel cap304 (1.4301)		PI with stainless steel cap304 (1.4301)
contact surface			PI		PI
degree of protection according to EN 60529			IP 56		IP 56
transducer cable					
type			6111		6111
length		m	4		4
dimensions					
length l		mm	69.5		69.5
width b		mm	32.5		32.5
height h		mm	61		61
dimensional drawing					
operating temperature					
min.		°C	-30		-30
max.		°C	+200		+200
explosion protection					
transducer			GSM-EA1TS		GSP-EA1TS
zone			1		1
explosion protection temperature					
min.		°C	-45		-45
max.		°C	+225		+225
A T E X	marking		CE 0044; II 2G Ex eq II T6...T2 Ta -45...+225 °C II 3D Ex tD A22 IP56 TX		CE 0044; II 2G Ex eq II T6...T2 Ta -45...+225 °C II 3D Ex tD A22 IP56 TX
	certification		IBExU07ATEX1168 X		IBExU07ATEX1168 X
	type of protection		powder filling		powder filling
	transducer shoe necessary		x		x

¹ depending on application, typical value for natural gas, N₂, compressed air

² shear wave transducers:
typical values for natural gas, N₂, O₂, pipe diameters for other gases on request
pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

Lamb Wave Transducers (for ATEX Zone 1)

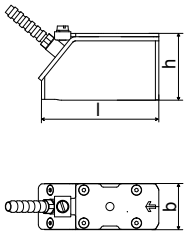
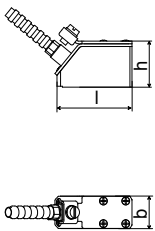
technical type		GRH1N33	GRK1N33	GRG1N33
order code		GLH-NA1TS	GLK-NA1TS	GLG-NA1TS
transducer frequency	MHz	0.3	0.5	0.2
medium pressure¹				
min. extended	bar	metal pipe: 10	metal pipe: 10 (> DN 120) 5 (< DN 120)	metal pipe: 10
min.	bar	metal pipe: 15 plastic pipe: 1	metal pipe: 15 (> DN 120) 10 (< DN 120) plastic pipe: 1	metal pipe: 15 plastic pipe: 1
outer pipe diameter²				
min. extended	mm	120	60	190
min. recommended	mm	140	80	220
max. recommended	mm	600	300	900
max. extended	mm	1000	500	1600
pipe wall thickness				
min.	mm	7	4	11
max.	mm	15	9	23
material				
housing		PPSU withwith stainless steel cap304 (1.4301)	PPSU with stainless steel cap304 (1.4301)	PPSU with stainless steel cap304 (1.4301)
contact surface		PPSU	PPSU	PPSU
degree of protection according to EN 60529		IP 65	IP 65	IP 65
transducer cable				
type		2549	2549	2549
length	m	5	5	5
dimensions				
length l	mm	128.5	128.5	128.5
width b	mm	50	50	50
height h	mm	67.5	67.5	67.5
dimensional drawing				
operating temperature				
min.	°C	-40	-40	-40
max.	°C	+170	+170	+170
explosion protection				
transducer		GLH-NA1TS	GLK-NA1TS	GLG-NA1TS
zone		1	1	1
explosion protection temperature				
min.	°C	-40	-40	-40
max.	°C	+140	+140	+140
ATEX	marking	CE 0044; Ex q II T6...T3 Ta -40...+140 °C Ex II 2D Ex tD A21 IP65 TX	CE 0044; Ex q II T6...T3 Ta -40...+140 °C Ex II 2D Ex tD A21 IP65 TX	CE 0044; Ex q II T6...T3 Ta -40...+140 °C Ex II 2D Ex tD A21 IP65 TX
	certification	IBExU04ATEX1011 X	IBExU04ATEX1011 X	IBExU04ATEX1011 X
	type of protection	powder filling	powder filling	powder filling
	transducer shoe necessary	-	-	-

¹ depending on application, typical value for natural gas, N₂, compressed air

² Lamb wave transducers:

typical values for natural gas, N₂, O₂, pipe diameters for other gases on request
 pipe diameter min. recommended/max. recommended: in reflection mode and for a flow velocity of 15 m/s
 pipe diameter max. extended: in diagonal mode and for a flow velocity of 25 m/s

Lamb Wave Transducers (for ATEX Zone 1)

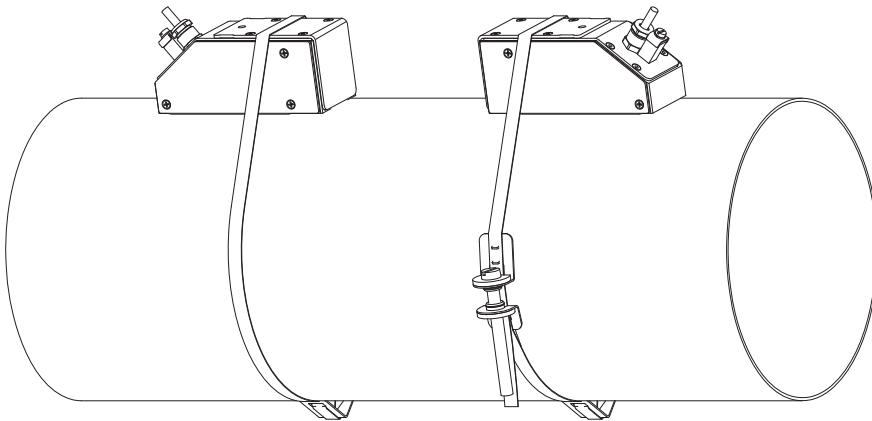
technical type		GRM1N83	GRP1N83	GRQ1N83
order code		GLM-NA1TS	GLP-NA1TS	GLQ-NA1TS
transducer frequency		MHz 1	2	4
medium pressure¹				
min. extended min.		bar bar metal pipe: 10 (> DN 60) 5 (< DN 60)	- metal pipe: 10 (> DN 35) 5 (< DN 35)	- metal pipe: 10 (> DN 15) 5 (< DN 15)
outer pipe diameter²				
min. extended		mm 30	15	7
min. recommended		mm 40	20	10
max. recommended		mm 90	50	22
max. extended		mm 150	70	35
pipe wall thickness				
min.		mm 2	1	0.5
max.		mm 5	3	1
material				
housing		PPSU with stainless steel cap304 (1.4301)	PPSU withwith stainless steel cap304 (1.4301)	PPSU with stainless steel cap304 (1.4301)
contact surface		PPSU	PPSU	PPSU
degree of protection according to EN 60529		IP 65	IP 65	IP 65
transducer cable				
type		m 1699	1699	1699
length		m 4	4	3
dimensions				
length l		mm 74	74	42
width b		mm 28	28	18
height h		mm 42.9	42.9	25.5
dimensional drawing				
operating temperature				
min.		°C -40	-40	-40
max.		°C +170	+170	+170
explosion protection				
transducer		GLM-NA1TS	GLP-NA1TS	GLQ-NA1TS
zone		1	1	1
explosion protection temperature				
min.		°C -55	-55	-55
max.		°C +140	+140	+140
marking		CE 0044; Ex II 2G Ex eq II T6...T3 Ta -55...+140 °C Ex II 2D Ex tD A21 IP65 TX	CE 0044; Ex II 2G Ex eq II T6...T3 Ta -55...+140 °C Ex II 2D Ex tD A21 IP65 TX	CE 0044; Ex II 2G Ex eq II T6...T3 Ta -55...+140 °C Ex II 2D Ex tD A21 IP65 TX
certification		IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
type of protection		powder filling	powder filling	powder filling
transducer shoe necessary		x	x	x

¹ depending on application, typical value for natural gas, N₂, compressed air

² Lamb wave transducers:
typical values for natural gas, N₂, O₂, pipe diameters for other gases on request
pipe diameter min. recommended/max. recommended: in reflection mode and for a flow velocity of 15 m/s
pipe diameter max. extended: in diagonal mode and for a flow velocity of 25 m/s

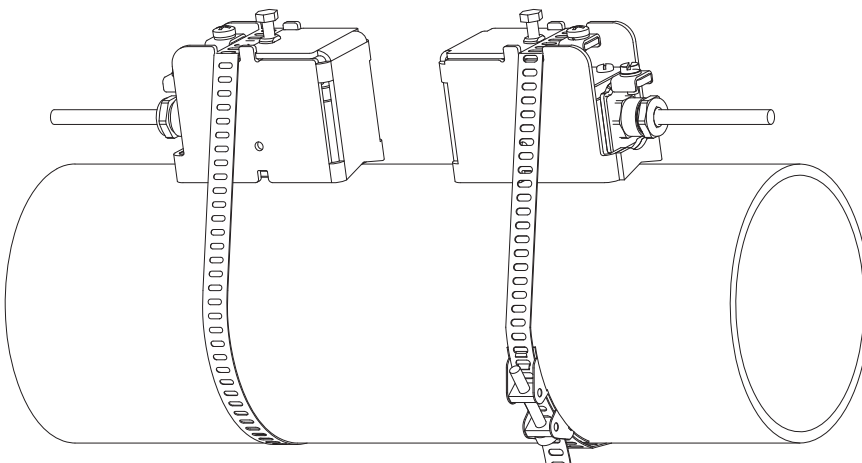
Transducer Mounting Fixtures

Tension Straps and Clasps



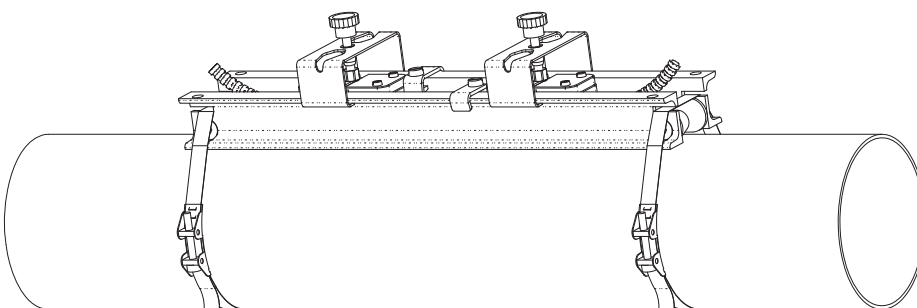
material: stainless steel 304 (1.4301), 303 (1.4305)
length: 10/20 m

Tension Straps, Clasps and Mounting Shoes



material: stainless steel 304 (1.4301), 303 (1.4305)
length: 10/20 m

Variofix Rail VFX with Tension Straps and Clasps¹



material: stainless steel 304 (1.4301), 303 (1.4305)
dimensions: 220/320/520/1020 x b x h mm
(b - transducer width + 30 mm
h - dependent on transducer)
length: 10/20 m

¹ on request

Coupling Materials for Transducers

		normal temperature range (4th character of transducer order code = N)		extended temperature range (4th character of transducer order code = E)	
		< 100 °C	100...170 °C	< 150 °C	150...200 °C
< 2 h		coupling compound type N	coupling compound type E	coupling compound type E	coupling compound type E or H
< 24 h		coupling compound type N	coupling compound type E	coupling compound type E	coupling foil type VT
long time measurement	indoor	coupling compound type N	coupling compound type E	coupling foil type VT ¹	coupling foil type VT ²
	outdoor	coupling foil type VT	coupling foil type VT	coupling foil type VT ¹	coupling foil type VT ²

¹ < 5 years

² < 6 months

Technical Data

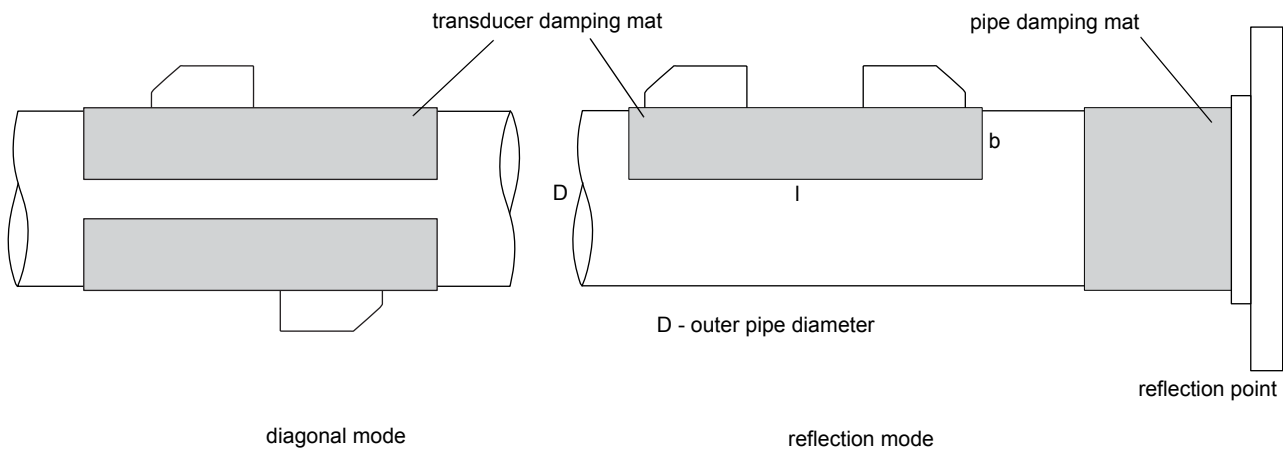
type	order code	temperature °C	material	remark
coupling compound type N	990739-1	-30...+130	mineral grease paste	
coupling compound type E	990739-2	-30...+200	silicone paste	
coupling compound type H	990739-3	-30...+250	fluoropolymer paste	
coupling foil type VT	990739-0	-10...+150, peak max. 200 °C	fluoroelastomer	for transducers with transducer frequency G, H, K
	990739-6			for transducers with transducer frequency M, P
	990739-5			for transducers with transducer frequency Q
	990739-10			for transducers with transducer frequency S

Damping Mats (Option)

Damping mats will be used for the gas measurement to reduce noise influences on the measurement.

Transducer damping mats will be installed below the transducers.

Pipe damping mats will be installed at reflection points, e.g. flange, weld.



Selection of Damping Mats

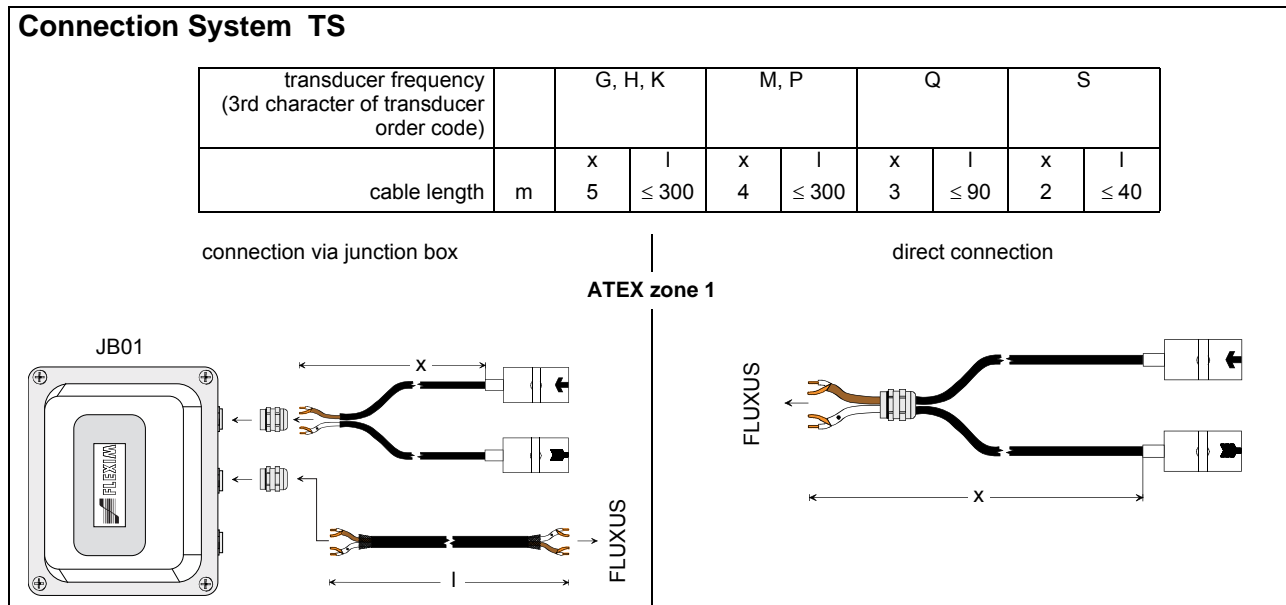
type	description	outer pipe diameter	dimensions l x b x h	transducer frequency (3rd character of transducer order code)					technical type	temperature	remark
				G	H	K	M	P			
transducer damping mat											
C	self-adhesive, for stationary installation	< 80	450 x 115 x 0.5	-	-	-	x	x	C20S3	-25...+60	
		≥ 80	900 x 230 x 0.5	-	-	x	x	-	C20S2		
			900 x 230 x 1.3	x	x	-	-	-	C50S2		
pipe damping mat											
B	self-adhesive, for stationary installation		l x 100 x 0.9	x	x	x	x	x	B35R2	-35...+50	l - see table below

Length of Pipe Damping Mat Type B

(length l depending on transducer frequency and outer pipe diameter)

outer pipe diameter D mm	transducer frequency	
	G, H	K, M, P
100	2 m	1 m
200	6 m	3 m
300	12 m	6 m
500	32 m	16 m
1000	126 m	63 m

Connection Systems



x - transducer cable length

l - max. length of extension cable

Transducer Cables

Technical Data

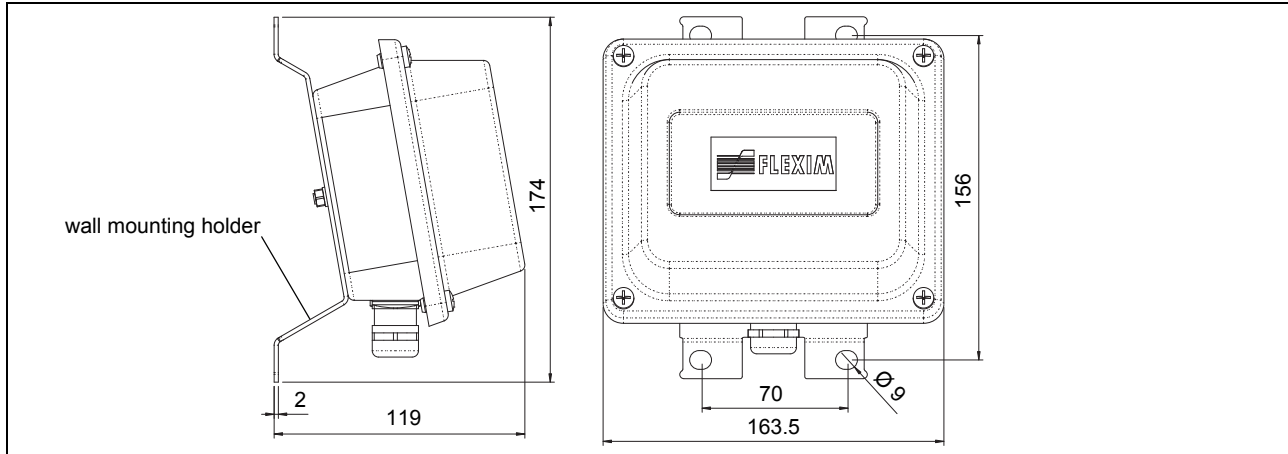
		transducer cable		extension cable	
item number		1699	2549	2552	2615
application		ATEX zone 2, FM and not explosion proof transduc- ers	ATEX zone 1	connection system TS	connection system TS
standard length	m	see table above		-	-
max. length	m	-	-	see table above	see table above
temperature properties	°C	-55...+200	-100...+200	< 80	-40...+70
sheath					
material		stainless steel 304 (1.4301)	-	-	-
outer diameter	mm	8	-	-	-
cable jacket					
material		PTFE	PTFE	TPV	PUR
outer diameter	mm	2.9	5.3	12	12
thickness	mm	0.3	0.5		2
color		brown	black	black	black
shield		x	x	x	x

Junction Box

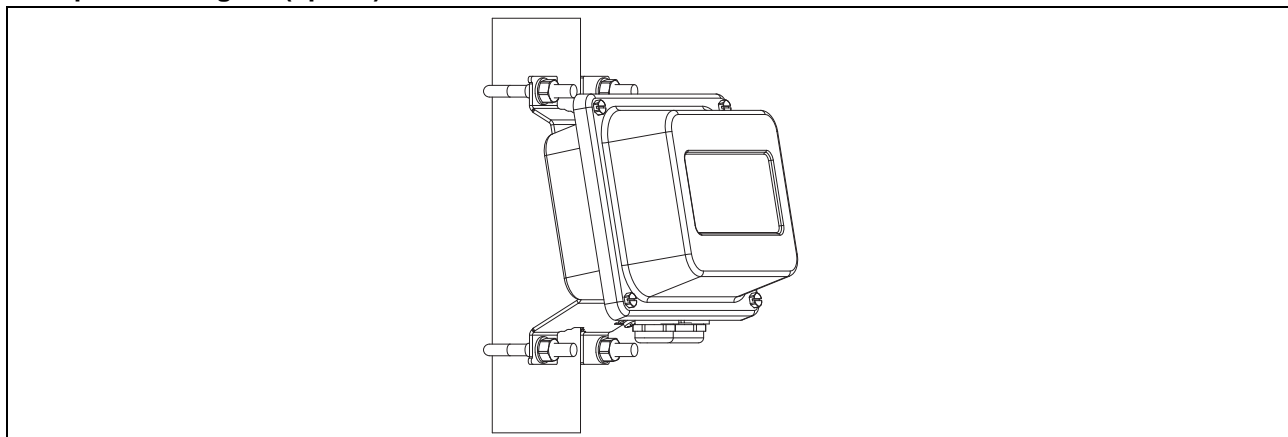
Technical Data

technical type	JB01S4E3M	
dimensions	see dimensional drawing	
fixation	wall mounting option: 2 " pipe mounting	
material		
housing	stainless steel 316L (1.4404)	
gasket	silicone	
degree of protection according to EN 60529	IP 67	
operating temperature		
min.	°C	-40
max.	°C	+80
explosion protection		
ATEX zone	1	
marking	CE 0044 II 2G Ex e mb II (T6)...T4 T _a -40...+(70) 80 °C II 2D Ex tD A21 IP 67 T 100 °C	
certification	IBExU06ATEX1161	
type of protection	junction box: increased safety decoupled network: encapsulation	

Dimensions

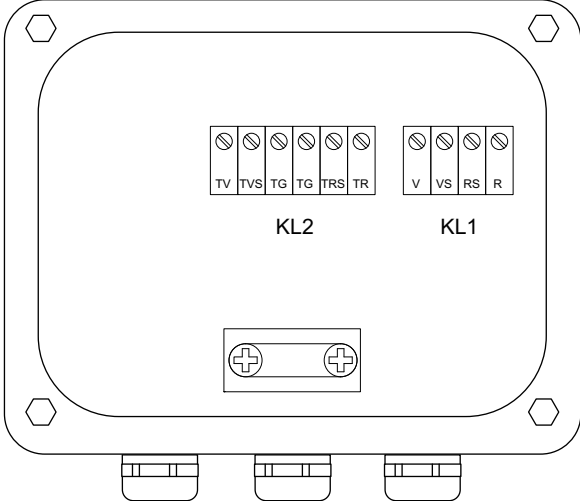


2 " Pipe Mounting Kit (option)



Terminal Assignment

JB01



Transducers
terminal strip KL1

terminal	connection
V	signal
VS	shield
RS	shield
R	signal

Extension Cable (Flowmeter)
terminal strip KL2

terminal	connection
TV	signal
TVS	shield
TRS	shield
TR	signal



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